



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-31

Job Sheet 173933



Part No: RBE703A94-1130-01-31

Job Qty: 6 ea

Part Name: Tab Adjuster Gauge Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/17/18	0.00	0.00	Start Up Machining-2		J.C.L.
110	Bandsaw	6 pcs		3/17/18	0.00	0.60	Bandsaw1		J.C.L.
120	CNC Vertical Machining	6 pcs		3/19/18	0.00	6.00	HAAS1-5		J.C.L.
130	QC	6 pcs		3/19/18	0.00	0.00	QC2 Machining-4		J.C.L. 18-06-17
140	QC	6 pcs		3/19/18	0.00	0.00	QC8 Machining-4		A. 18-06-18
160	Outsource	6 pcs		3/30/18			ATC001-VC ALTECH 10		CT 18-6-18
170	Packaging	6 pcs		3/30/18	0.00	0.00	Packaging2		DAS
180	QC	6 pcs		3/30/18	0.00	0.00	QC5		38
190	Small Fab	6 pcs		3/31/18	0.00	3.00	Small Fab-3		M.L. DAS 38
200	QC	6 pcs		3/31/18	0.00	0.00	QC5		38
210	Packaging	6 pcs		3/31/18	0.00	0.00	Packaging3-1		SP18-7-A
220	QC21-SA	6 Ea		3/31/18	0.00	0.00	QC21		21 JUL 12 2018

Part Op 110 - Cut blanks to 3.4"

Descriptions: 120 - 1-Machine as per folio FB584 FOLIO REV: _____ DWG REV: _____ 2-Deburr

160 - -Issue P/O to ATC: P004202 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water

Seal - Certificate of Conformity is required

190 - -Paint grooves, numbers and symbols black as per DWG.

ALTECH

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X02.500	6061-T6 Bar .500 X 2.50	1.6800 ft (.28 ea)	90-Start up Operation	FM 136 463

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job Allocations

Part	Required	Inventory	Allocated
6B0.500X02.500	2	27	0

Part Specifications

Specifications could not be found.



Container No: S081669



Part: RBE703A94-1130-01-31

Job No: 173933

Serial No/Batch: S081669

Revision: K
Inspector:
Exp Date:
Instructions:

Date: 06/17/18

Plex 3/8/18 8:13 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

DQA: _____ Date: _____



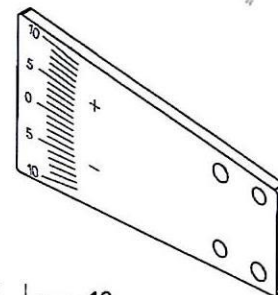
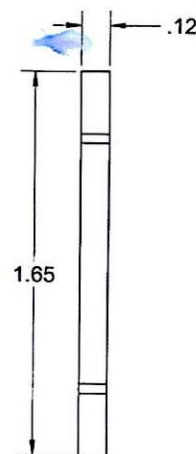
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

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1) MATERIAL: 6061-T6
2) FINISH: CLEAR ANODIZE
3) HEAT TREAT: N/A
4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: MACHINE ENGRAVE PER CAD FILE "RBE703A94-1130-01-31" LATEST REV, 0.020" DEPTH, MIN RADIUS .015" AND 60° GROOVE END
7) PAINT GROOVES, NUMBERS AND SYMBOLS WITH BLACK PAINT AFTER ANODIZING

		Hawkesbury, Ontario, Canada	
TITLE			
TAB ADJUSTER GAUGE PLATE			
DWG NO.		RBE703A94-1130-01-31	REV
DESIGN BY:	VM 8/28/2017	XXXX X .001 FRACTIONS & 1/8 ANGLES & 1/8	
DRAWN BY:	VM 11/24/2017	XX .01 SURFACES = 1/32	
CHECKED:	VM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
MFG. APPR.	DP 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED	VM 11/30/2017	3. DIMENSIONAL LIMITS APPLY FROM DATE	
DATE:	11/24/2017	FROM DATE PLATING	
SCALE:	NTS	WEIGHT: 0.050LBS	SHEET 13 OF 17
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040228**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040228
PO Date: 6/18/18
Due Date: 6/22/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	178404	RBW6305G11331-3G-13	Socket -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	6/22/18	3 pcs	0 pcs	3 pcs	\$30.00/pcs	\$90.00
②	173927	RBE703A94-1130-01-11	Angle Indicator -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT - Certificate of Conformity is required	Firmed	6/22/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
③	173933	RBE703A94-1130-01-31	Tab Adjuster Gauge Plate -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	6/22/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
④	173932	RBE703A94-1130-01-29	Tab Adjuster Clamp : URF 17-623 -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certificate of Conformity is required	Firmed	6/22/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
Grand Total:										\$306.00

Order Notes

rec'd.
JUN 20 2018
mgl.

CT.



Certificat de Conformité / Certificate of Compliance

(010381-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.grouपालtech.com

Bon de Livraison / Packing Slip

010381- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
20-Jun-2018		Jessie Boisvert		040228				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6305G11331-3G-13 Rev.	RBW6305G11331-3G-13 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS TYPE 1 SC2 ASTM B633	ZINC CH	3	3	0 ✓	0	0
2	RBE703A94-1130-01-11 Rev.	RBE703A94-1130-01-11 MIL-A-8625F TYPE 2 CLASS 1 CLEAR ANODIZE	ANODIZE CH	12	12	0 ✓	0	0
3	RBE703A94-1130-01-31 Rev.	RBE703A94-1130-01-31 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12	12	0 ✓	0	0
4	RBE703A94-1130-01-29 Rev.	RBE703A94-1130-01-29 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12	12	0 ✓	0	0

DAS
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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.